



(19)

Europäisches Patentamt

European Patent Office

Office européen des brevets



(11) EP 0 922 486 A1

(12)

EUROPEAN PATENT APPLICATION

published in accordance with Art. 158(3) EPC

(43) Date of publication:

16.06.1999 Bulletin 1999/24

(51) Int. Cl.⁶: B01D 71/44, B29C 41/12

(21) Application number: 97913497.0

(86) International application number:

PCT/JP97/04406

(22) Date of filing: 02.12.1997

(87) International publication number:

WO 98/24540 (11.06.1998 Gazette 1998/23)

(84) Designated Contracting States:

AT BE CH DE DK ES FI FR GB GR IE IT LI LU MC
NL PT SE

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(30) Priority: 02.12.1996 JP 32182196

02.12.1996 JP 32182296

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(54) MICROPOROUS MEMBRANES AND PROCESS FOR THE PRODUCTION THEREOF

(57) The present invention relates to a microporous membrane and a process for producing thereof, especially a microporous membrane which can be used for microfiltration, has excellent resistance to chemicals, and a process for producing thereof.

The present invention provides a microporous membrane having excellent resistance to chemicals, and a microporous membrane which facilitates waste disposal, and a process for producing thereof.

The microporous membrane has a bubble point value measured by the use of ethanol (by the test method of JIS K3832) falling in the range of from 10 kPa to 1000 kPa and comprises a polymer prepared by ring opening polymerization of a compound represented by chemical formula (I) or a polymer which is a ring opening polymer or ring opening copolymer represented by chemical formula (II). An example of the ring opening ring polymer or ring opening copolymer is a norbornene resin.

The process for producing the microporous membrane is as follows: A polymer prepared by ring opening polymerization of a compound represented by chemical formula (I) is heated and dissolved in a solvent (a) in which the polymer is soluble, and casted to form a solution membrane, which is rapidly cooled, and extracted with a washing solvent (b) in which the polymer is insoluble to remove the solvent (a), whereby the micropo-

rous membrane having a bubble point value measured by the use of ethanol (by the test method of JIS K3832) falling in the range of from 10 kPa to 1000 kPa is obtained.

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Description**TECHNICAL FIELD**

- 5 [0001] The present invention relates to a microporous membrane and a process for producing the same and more specifically to a microporous membrane which can be used for microfiltration and has excellent resistance to chemicals.

TECHNICAL BACKGROUND

- 10 [0002] Microporous membranes have been known since old times (for example, R. Kesting, Synthetic Polymeric Membranes, McGraw Hill) and have widely served as filters and so forth.
 [0003] The microporous membranes are used for the filtration and sterilization of washing water for electronics, water for pharmaceuticals, water for manufacturing processes of pharmaceuticals, and water for foods. In recent years, the application and consumption of the membranes are being expanded, and particularly, highly reliable microporous membranes receive attention and are in wide use for the purpose of capturing particles.

TECHNICAL PROBLEM

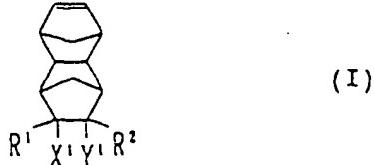
- 15 [0004] The development of filters which have high resistance to chemical liquids such as acids, alkalis, and oxidizing agents with undergoing little extraction has been recently expected in the production of semiconductors. Filters formed of polytetrafluoroethylene (PTFE) as a material have been mainly used for the filtration of such chemical liquids recently. However, the PTFE filters show high hydrophobic nature, and even when the filters are wetted with 2-propanol prior to filtration, the air lock caused by the invasion of a trace of air bubbles obstructs the filtration. In addition, the filters have the disadvantage of generating poisonous gases by the combustion of used filters in waste disposal.
 20 [0005] Specifically speaking, polyethylene has poor thermal resistance and polysulfonic acid has poor resistance to chemicals.
 [0006] A first object of the present invention is to provide a microporous membrane having excellent resistance to chemicals and a process for producing the membrane.
 [0007] A second object of the present invention is to provide a microporous membrane facilitating waste disposal and
 30 a process for producing the membrane.
 [0008] A third object of the present invention is to provide a microporous membrane having excellent thermal resistance and a process for producing the membrane.

DISCLOSURE OF THE INVENTION

- 35 [0009] These objects have been achieved by a microporous membrane which has a bubble point value measured by the use of ethanol falling in the range of from 10 kPa to 1000 kPa, preferably in the range of from 10 kPa to 500 kPa and most preferably in the range of from 100 kPa to 300 kPa and comprises a polymer prepared by ring opening polymerization of a compound represented by chemical formula (I) described below.
 40 [0010] Concrete means of achieving the objects are described below.

(1) A microporous membrane which has a bubble point value falling in the range of from 10 kPa to 1000 kPa in measurement by the use of ethanol (by the test method of JIS K3832) and comprises a polymer prepared by ring opening polymerization of a compound represented by the following chemical formula (I):

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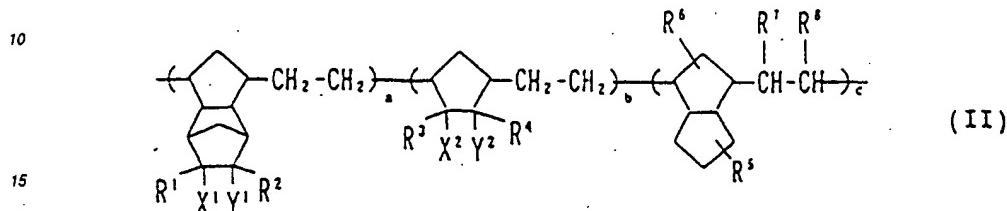


- 50 [0011] In the formula, R¹ and R² each represent a hydrogen atom or a hydrocarbon group having 1 to 10 carbon atoms; X and Y each represent a hydrogen atom, a hydrocarbon group having 1 to 10 carbon atoms, a halogen atom, a halogen-substituted hydrocarbon group having 1 to 10 carbon atoms, -(CH₂)_nCOOR¹¹, -(CH₂)_nCN, -(CH₂)_nCONR¹¹R¹², -(CH₂)_nCOOZ, -(CH₂)_nOZ, -(CH₂)_nW, or (-CO)₂O or (-CO)₂NR¹⁴ formed by X and Y; and at

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least one of X^1 and Y^1 is a group other than groups selected from a hydrogen atom and hydrocarbons. Furthermore, R^{11} , R^{12} , R^{13} , and R^{14} each represent a hydrocarbon group having 1 to 20 carbon atoms; Z represents a hydrocarbon group or a halogen-substituted hydrocarbon group; W represents $\text{SiR}^{15}\text{D}_{3-p}$ (R^{15} represents a hydrocarbon group having 1 to 10 carbon atoms; D represents a halogen atom, -OCOR^{15} , or -OR^{15} , and p represents an integer of 0 to 3.); and n represents an integer of 0 to 10.

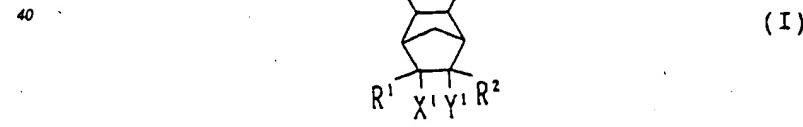
(2) A microporous membrane as described in the foregoing (1) in which the polymer described above is a ring opening polymer or ring opening copolymer represented by the following chemical formula (II):



20 In the formula, R^1 , R^2 , X^1 , and Y^1 have the same meanings as defined in chemical formula (I); R^3 to R^5 each represent a hydrogen atom or a hydrocarbon group having 1 to 10 carbon atoms; R^6 to R^8 each represent a hydrogen atom or a hydrocarbon group having 1 to 6 carbon atoms; X^2 and Y^2 each represent a hydrogen atom, a hydrocarbon group having 1 to 10 carbon atoms, a halogen atom, a halogen-substituted hydrocarbon group having 1 to 10 carbon atoms, $-(\text{CH}_2)_n\text{COOR}^{11}$, $-(\text{CH}_2)_n\text{CN}$, $-(\text{CH}_2)_n\text{CONR}^{11}\text{R}^{12}$, $-(\text{CH}_2)_n\text{COOZ}$, $-(\text{CH}_2)_n\text{OZ}$, $-(\text{CH}_2)_n\text{W}$, or $-(\text{CO})_2\text{O}$ or $-(\text{CO})_2\text{NR}^{14}$ formed by X^1 and Y^1 ; and at least one of X^1 and Y^1 is a group other than groups selected from a hydrogen atom and hydrocarbons. R^{11} , R^{12} , R^{13} , and R^{14} each represent a hydrocarbon group having 1 to 20 carbon atoms; Z represents a hydrocarbon group or a halogen-substituted hydrocarbon group; W represents $\text{SiR}^{15}\text{D}_{3-p}$ (R^{15} represents a hydrocarbon group having 1 to 10 carbon atoms; D represents a halogen atom, -OCOR^{15} or -OR^{15} , and p represents an integer of 0 to 3.); and n represents an integer of 1 to 10.

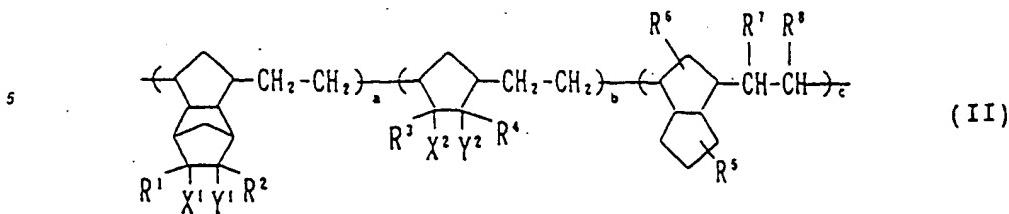
25 a is an integer of 1 to 2000; b and c are integers of 1 to 2000, respectively; and in addition, a, b, and c satisfy the following relations: $0 \leq a/(a+b+c) \leq 1$, $0 \leq b/(a+b+c) \leq 1$, and $0 \leq c/(a+b+c) \leq 1$.

30 (3) A process for producing a microporous membrane in which the polymer prepared by ring opening polymerization of a compound represented by the following chemical formula (I) is heated and dissolved in a solvent (a) in which said polymer is soluble, and the solution is casted to form a membrane, which is rapidly cooled and then extracted with a washing solvent (b) in which said polymer is insoluble to remove the solvent (a) from the membrane, thus to produce a microporous membrane having a bubble point value falling in the range of from 10 kPa to 35 1000 kPa in measurement by the use of ethanol (by the method of ASTM F316).



45 In the formula, R^1 and R^2 each represent a hydrogen atom or a hydrocarbon group having 1 to 10 carbon atoms; X^1 and Y^1 each represent a hydrogen atom, a hydrocarbon group having 1 to 10 carbon atoms, a halogen atom, a halogen-substituted hydrocarbon group having 1 to 10 carbon atoms, $-(\text{CH}_2)_n\text{COOR}^{11}$, $-(\text{CH}_2)_n\text{CN}$, $-(\text{CH}_2)_n\text{CONR}^{11}\text{R}^{12}$, $-(\text{CH}_2)_n\text{COOZ}$, $-(\text{CH}_2)_n\text{OZ}$, $-(\text{CH}_2)_n\text{W}$, or $-(\text{CO})_2\text{O}$ or $-(\text{CO})_2\text{NR}^{14}$ formed by X^1 and Y^1 ; and at least one of X^1 and Y^1 is a group other than groups selected from a hydrogen atom and hydrocarbons. R^{11} , R^{12} , R^{13} , and R^{14} each represent a hydrocarbon group having 1 to 20 carbon atoms; Z represents a hydrocarbon group or a halogen-substituted hydrocarbon group; W represents $\text{SiR}^{15}\text{D}_{3-p}$ (R^{15} represents a hydrocarbon group having 1 to 10 carbon atoms; D represents a halogen atom, -OCOR^{15} , or -OR^{15} , and p represents an integer of 0 to 3.); and n represents an integer of 0 to 10.

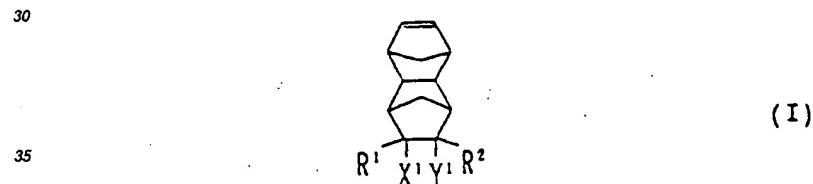
50 (4) The process for producing a microporous membrane as described in the foregoing (3) in which the polymer described above is a ring opening polymer or ring opening copolymer represented by the following formula (II):



In the formula, R¹, R², X¹, and Y¹ have the same meanings as defined in chemical formula (I); R³ to R⁵ each present a hydrogen atom or a hydrocarbon group having 1 to 10 carbon atoms; R⁶ to R⁸ each represent a hydrogen atom or a hydrocarbon group having 1 to 6 carbon atoms; X² and Y² each represent a hydrogen atom, a hydrocarbon group having 1 to 10 carbon atoms, a halogen atom, a halogen-substituted hydrocarbon group having 1 to 10 carbon atoms, -(CH₂)_nCOOR¹¹, -(CH₂)_nCN, -(CH₂)_nCONR¹¹R¹², -(CH₂)_nCOOZ, -(CH₂)_nOZ, -(CH₂)_nW, or (-CO)₂O or (-CO)₂NR¹⁴ formed by X¹ and Y¹; and at least one of X¹ and Y¹ is a group other than a hydrogen atom and hydrocarbons. R¹¹, R¹², R¹³, and R¹⁴ each represent a hydrocarbon atom having 1 to 20 carbon atoms; Z represents a hydrocarbon group or a halogen-substituted hydrocarbon group; W represents SiR¹⁵_pD_{3-p} (R¹⁵ represents a hydrocarbon group having 1 to 10 carbon atoms; D represents a halogen atom, -OCOR¹⁵, or -OR¹⁵; and p represents an integer of 0 to 3); and n represents an integer of 0 to 10.

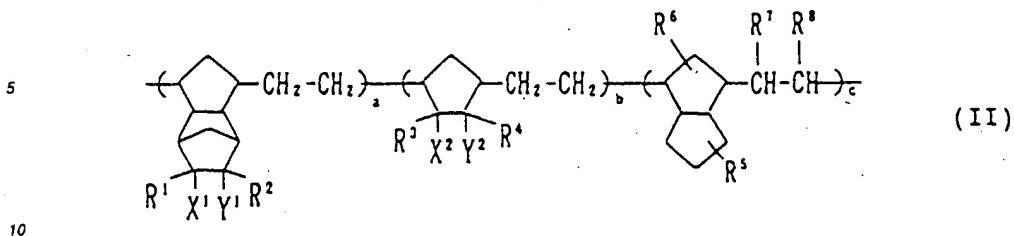
a is an integer of 1 to 2000; b and c are integers of 1 to 2000, respectively; and in addition, a, b, and c satisfy the following relations: 0≤a/(a+b+c)≤1, 0≤b/(a+b+c)≤1, and 0≤c/(a+b+c)≤1.

(5) A process for producing a microporous membrane in which a solution comprising a polymer prepared by ring opening polymerization of a compound represented by the following chemical formula (I), a solvent (c) which has a lower boiling point than water and satisfactorily dissolves the polymer described above, a solvent (d) which has a higher boiling point than the solvent (c) and can not dissolve the polymer, and water is casted to form a membrane, and the solvent is slowly vaporized to cause phase separation in said solution:



40 In the formula, R¹ and R² each represent a hydrogen atom or a hydrocarbon group having 1 to 10 carbon atoms; X¹ and Y¹ each represents a hydrogen atom, a hydrocarbon group having 1 to 10 carbon atoms, a halogen atom, a halogen-substituted hydrocarbon group having 1 to 10 carbon atoms, -(CH₂)_nCOOR¹¹, -(CH₂)_nCN, -(CH₂)_nNR¹¹R¹², -(CH₂)_nCOOZ, -(CH₂)_nOZ, -(CH₂)_nW, or (-CO)₂O or (-CO)₂NR¹⁴ formed by X¹ and Y¹; and at least one of X¹ and Y¹ is a group other than a hydrogen atom and groups selected from hydrocarbons. R¹¹, R¹², R¹³, and R¹⁴ each represent a hydrocarbon group having 1 to 20 carbon atoms; Z represents a hydrocarbon group or a halogen-substituted hydrocarbon group; W represents SiR¹⁵_pD_{3-p} (R¹⁵ represents a hydrocarbon group having 1 to 10 carbon atoms; D represents a halogen atom, -OCOR¹⁵, or -OR¹⁵; and p represents an integer of 0 to 3.); and n represents an integer of 1 to 10.

(6) A process for producing a microporous membrane as described in the foregoing (5) in which the polymer described above is a ring opening polymer or ring opening copolymer represented by the following chemical formula (II):



In the formula, R¹, R², X¹, and Y¹ have the same meanings as defined in chemical formula (I); R³ to R⁵ each represent a hydrogen atom or a hydrocarbon group having 1 to 10 carbon atoms; R⁶ to R⁸ each represent a hydrogen atom or a hydrocarbon group having 1 to 6 carbon atoms; X² and Y² each represent a hydrogen atom, a hydrocarbon group having 1 to 10 carbon atoms, a halogen atom, a halogen-substituted hydrocarbon group having 1 to 10 carbon atoms, -(CH₂)_nCOOR¹¹, -(CH₂)_nCN, -(CH₂)_nCONR¹¹R¹², -(CH₂)ⁿCOOZ, -(CH₂)_nW, or -(CO)₂O or -(CO)₂NR¹⁴ formed by X¹ and Y¹; and at least one of X¹ and Y¹ is a group other than group selected a hydrogen atom and hydrocarbons. R¹¹, R¹², R¹³, and R¹⁴ each represent a hydrocarbon group having 1 to 20 carbon atoms; Z represents a hydrocarbon group or a halogen-substituted hydrocarbon group; W represents SiR¹⁵_pD_{3-p} (R¹⁵ represents a hydrocarbon group having 1 to 10 carbon atoms; D represents a halogen atom, -OCOR¹⁵ or -OR¹⁵; and p represents an integer of 0 to 3.); and n represents an integer of 0 to 10.

a is an integer of 1 to 2000; b and c are integers of 1 to 2000, respectively; and in addition, a, b, and c satisfy the following relations: 0≤a/(a+b+c)≤1, 0≤b/(a+b+c)≤1, and 0≤c/(a+b+c)≤1.

- 25
- [0011] To prepare polymers by ring opening polymerization from the compounds represented by chemical formula (I) used in the present invention, for example, the polycyclic unsaturated ester compounds included in the compounds represented by chemical formula (I) undergo metathesis ring opening polymerization followed by hydrogenation as disclosed in JP-A-1-240517 (The term "JP-A" as used herein means an "unexamined published Japanese patent application"), JP-A-7-196736, JP-A-60-26024, or JP-A-62-19801.
- 30
- [0012] The coexistence of an additional polymerizable component in the ring opening polymerization leads to formation of the copolymer. Such copolymerizable components include the polymerizable components represented by chemical formula (II).
- 35
- [0013] Examples of these polymers or copolymers are norbornene resins. Some resins included therein are commercially available.
- 40
- [0014] For example, a process for producing microporous membranes from norbornene resins is divided into two stages; a stage of dissolving the resins in solvents and a stage of stretching. The norbornene resins are put on the market by Japan Synthetic Rubber Co., Ltd. under the trade names of Arton G and Arton F and by Nippon Zeon Co., Ltd. under the trade name of Zeonex 250 and Zeonex 280.
- 45
- [0015] Solvents used for forming the membranes by the solvent dissolution method are solvents (a) in which the norbornene resins are soluble. Examples of the solvents (a) include chain and cyclic hydrocarbons such as decane, decalin and cyclohexane, aromatic hydrocarbons such as xylene, naphthalene and toluene, phthalic esters such as diethyl phthalate, dimethoxyethoxyethyl phthalate and dimethyl phthalate, phosphoric esters such as triphenyl phosphate and tricresyl phosphate, polyhydric alcohol esters such as glycerol triacetate, ethyl phthalyl ethylglycolate and methyl phthalyl ethylglycolate, higher aliphatic alcohols such as stearyl alcohol and cetyl alcohol, mineral oils such as coal oil and kerosine, ketones such as methyl ethyl ketone and methyl isobutyl ketone, halogenated hydrocarbons such as methyl chloride, chloroform and 1,1-dichloroethane, and esters such as methyl acetate and ethyl acetate.
- 50
- [0016] These solvents can be used alone or as mixtures of two or more kinds thereof.
- [0017] When methylene chloride, toluene, or xylene is used as the solvent, a norbornene resin is dissolved in such a solvent in the coexistence of a poor solvent in which the solubility of the resins is low, such as stearyl alcohol, cetyl alcohol, or methylpyrrolidone, at near boiling points of the solvents mixed. A solvent such as ethanol, methanol, or water in which the norbornene resins are quite insoluble can be added in an amount of as little as 10% or less to the solution thus obtained.
- 55
- [0018] The norbornene resin solution thus prepared is subjected to casting on a support such as glass plates, plastic films, or metal plates with the aid of an applicator so as to be 50 from 500 microns in thickness. When a low boiling solvent such as methylene chloride is used, the solvent is preferentially evaporated by exposing the solution membrane having undergone the casting to a gentle wind at about room temperature to cause phase separation in the solution, thus a microporous membrane being formed.

- [0019] Furthermore, the solution membrane having undergone the casting is immersed in a solvent such as 2-propanol or ethanol in which the resin is quite insoluble to form a microporous membrane.
- [0020] Next, a process for producing the norbornene resin microporous membranes by the use of solvents which can not dissolve norbornene resins at a temperature of 100°C or lower but can dissolve the resins at an increased temperature of 100°C or higher, for example, just at 200°C or higher, is described below. Examples of such solvents include phthalic esters such as diethyl phthalate, higher aliphatic acid alcohols such as stearyl alcohol, mineral oils such as coal oil and kerosine, methylpyrrolidone, and 2-pyrrolidone.
- [0021] A norbornene resin solution prepared by heating the resin to 220°C in the presence of an antioxidant (i.e., 2,6-di-t-butyl-p-cresol or tetrakis[methylene-3-(3,5-di-t-butyl-4-hydroxyphenyl)-propionate]methane) is stretched on a support such as glass plates, plastic films, or metal plates at 200°C so as to be 50 to 500 microns in thickness, and then rapidly cooled. For the rapid cooling, it is effective to throw the solution membrane together with the support into a liquid having a large heat capacity such as water, ethylene glycol, or butanol, or mixtures thereof. A temperature drop by the rapid cooling is usually from 20°C to 200°C, and preferably from 50°C to 150°C. The norbornene resin solution in which the resin has been dissolved in a solvent to keep an uniform solution is separated by the rapid cooling into two phases, a phase having high resin concentrations and a phase having low resin concentrations; and then gels.
- [0022] The gel membrane is washed, for example, in isopropanol heated at 70°C to completely remove the solvent, thus producing a microporous membrane formed of the norbornene resin. It is quite necessary that washing solvents (b) for removing membrane-forming solvents (a) can dissolve the solvents (a) but not dissolve norbornene resins, and it is preferred that the solvents (b) have low boiling points. Examples of preferred solvents (b) are lower alcohols such as methanol, ethanol, or 2-propanol.
- [0023] In order to produce the membranes, the solution described above is allowed to stream down through a die such as a slit having a narrow width in thin membrane form, and rapidly cooled to form a thin membrane.
- [0024] The membrane which is freed of the solvents by washing is dried with the aid of heat. The membrane thus produced can be used for filtration of almost all solutions of acids, alkalis and oxidizing agents except for concentrated sulfuric acid and concentrated nitric acid.
- [0025] For the production of the microporous membranes from the norbornene resins, in addition to the methods described above, there also is a method of dissolving the resins, not simply, but in a mixture of two kinds of solvents: one in which the resins are soluble and the other in which the resins are insoluble. This method facilitates the selection of microporous conditions of the membranes.
- [0026] Good solvents (c) for the resins used in the solvent dissolution method (hereinafter occasionally referred to as "good solvents (c)") include chain and cyclic hydrocarbons such as heptane, hexane and cyclohexane, aromatic hydrocarbons such as benzene and toluene, ketones such as methyl ethyl ketone and acetone, halogenated hydrocarbons such as methyl chloride, chloroform and 1,1-dichloroethane, and esters such as methyl formate, methyl acetate and ethyl acetate. These good solvents (c) can be used alone or as mixtures of two or more kinds thereof. The good solvents (c) should be appropriately selected, depending on the kinds of substituent groups and polymerization degrees of the norbornene resins used. It is preferred that the good solvents (c) have lower boiling points than water, and particularly boiling points of 70°C or lower.
- [0027] Poor solvents (d) for the resins used in the solvent dissolution method (hereinafter occasionally referred to as "poor solvents (c)") are preferably alcohols such as methanol, ethanol, 2-propanol, and butanol. It is necessary that a poor solvent (d) used has a higher boiling point than a good solvent (c) used in all cases.
- [0028] After a norbornene resin is dissolved in a good solvent (c), a poor solvent (d) and water are slowly added to the solution with stirring. The addition thereof is stopped immediately before a white turbidity or precipitate appears. The content of the norbornene resins in the entire solution is from 5% to 20%, and preferably from 8% to 15%. The content of poor solvents (d) is from 15% to 30% in many cases. The content of water is from 1% to 5% at most. As a matter of course, the content of poor solvents (d) or water varies depending on the kinds of the norbornene resins or good solvents (c) used.
- [0029] A norbornene resin dissolved in such mixed solvents is subjected to casting on a support such as glass plates, plastic films, or metal plates with the aid of an applicator so as to be from 50 to 500 microns in thickness, and the solution membrane thus produced is gently dried by exposing the membrane to a breeze at room temperature or a lower temperature. This leads to preferential evaporation of a low boiling good solvent (c) to cause phase separation in the solution. Further, the membrane gels by the complete evaporation of the good solvent (c) to form a microporous membrane. The poor solvents (d) and water left are removed by heating.
- [0030] The microporous membrane thus produced can be used for the filtration of nearly all solutions of acids, alkalis, and oxidizing agents except for concentrated sulfuric acid and concentrated nitric acid.
- [0031] The microporous membrane formed herein is isotropic.
- [0032] When used for filtration, the microporous membranes produced in the present invention preferably range from 10 kPa to 1000 kPa in the bubble point value measured by the use of ethanol. The bubble point value is measured by the test method of JIS K3832. Bubble point values measured by this method are nearly similar to those measured by

the method of ASTM F316.

[0033] In the present invention, the bubble point value preferably falls in the range of from 10 kPa to 500 kPa, more preferably in the range of from 100 kPa to 300 kPa, and most preferably in the range of from 20 kPa to 150 kPa.

5 BEST MODE FOR ATTAINING THE INVENTION

[0034] The present invention is illustrated below through the following examples. However, the invention is not limited by these examples.

10 EXAMPLE 1

[0035] Fifteen parts of a norbornene resin (Arton G, manufactured by Japan Synthetic Rubber Co., Ltd.) were dissolved in 85 parts of dioctyl phthalate by heating at 120°C. This solution was subjected to casting on a stainless steel plate maintained at 100°C or above so as to be approximately 200 microns in thickness, and the resulting solution membrane were immediately thrown into water at 20°C to rapidly cool. The white membrane formed was washed in ethanol heated to 60°C for 1 hr and then taken out to dry. The bubble point value of this membrane measured by the use of ethanol (by the method of JIS K3832) was 60 kPa and the flow velocity of water permeability was 65 ml/cm²/min (differential pressure 0.1 MPa).

20 EXAMPLE 2

[0036] Twelve parts of a norbornene resin (Arton G, manufactured by Japan Synthetic Rubber Co., Ltd.) were dissolved and kneaded in a mineral oil with a viscosity of 70 cP (40°C) at 220°C, and a membrane was extruded from an extruder die at 180°C, cooled in water at 24°C, washed in 2-propanol at 70°C for 2 hr, and then taken out to dry.

[0037] The bubble point value of this membrane measured by the use of ethanol was 120 kPa and the flow velocity of water permeability was 8 ml/cm²/min (differential pressure 0.1 MPa).

EXAMPLE 3

[0038] Twenty parts of a norbornene resin (Arton G, manufactured by Japan Synthetic Rubber Co., Ltd.) were dissolved in 20 parts of toluene and 60 parts of N-methyl-2-pyrrolidone by heating at 70°C. The resulting solution was subjected to casting on a glass plate with the aid of an applicator, and the solution membrane together with the plate was immersed in ethanol for 1 hr. The membrane washed and dried was 330 kPa in ethanol bubble point (by the method of JIS K3832) and the flow velocity of water permeability was 1.8 ml/cm²/min (differential pressure 0.1 MPa).

35 EXAMPLE 4

[0039] A solution comprising 12 parts of norbornene resin (Arton G, manufactured by Japan Synthetic Rubber Co., Ltd.), 65 parts of methylene chloride, 21 parts of methanol, and 2 parts of water was prepared, and stretched on a glass plate in thin layer form with the aid of an applicator. The resulting membrane was exposed to a breeze maintained at 25°C for about 1 hr to form a microporous membrane and further to a strong wind maintained at 60°C to dry.

[0040] The bubble point value of the membrane measured by the use of ethanol was 120 kPa and the flow velocity of water permeability was 7 ml/cm²/min (differential pressure 0.1 MPa).

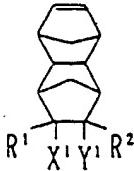
45 INDUSTRIAL APPLICABILITY

[0041] In the present invention, the microporous membranes resist strong acids such as concentrated sulfuric acid and concentrated nitric acid, showing excellent resistance to chemicals. Furthermore, the microporosity of the membranes are suitable for filtration of liquids, and also for microfiltration thereof. In addition, the membranes introduce no problem of waste disposal.

[0042] The microporous membranes having the microporosity suitable for the microfiltration can be easily produced according to the process of the present invention.

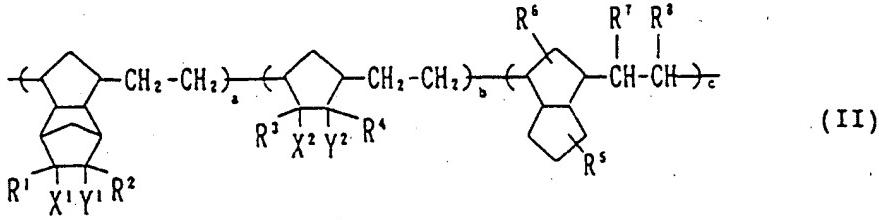
Claims

- 55 1. A microporous membrane which has a bubble point value measured by the use of ethanol (by the test method of JIS K3832) falling in the range of from 10 kPa to 1000 kPa and is formed of a polymer prepared by ring opening polymerization of a compound represented by the following chemical formula (I):



10 wherein R¹ and R² each represent a hydrogen atom or a hydrocarbon group having 1 to 10 carbon atoms; X¹ and Y¹ each represent a hydrogen atom, a hydrocarbon group having 1 to 10 carbon atoms, a halogen atom, a halogen-substituted hydrocarbon group having 1 to 10 carbon atoms, -(CH₂)_nCOOR¹¹, -(CH₂)_nCN, -(CH₂)_nCONR¹¹R¹², -(CH₂)_nCOOZ, -(CH₂)_nOZ, -(CH₂)_nW, or (-CO)₂O or (-CO)₂NR¹⁴ formed by X¹ and Y¹; at least one of X¹ and Y¹ is a group other than groups selected from a hydrogen atom and hydrocarbons; R¹¹, R¹², R¹³ and R¹⁴ each represent a hydrocarbon group having 1 to 20 carbon atoms; Z represents a hydrocarbon group or a halogen-substituted hydrocarbon group; W represents SiR¹⁵_pD_{3-p} (R¹⁵ represents a hydrocarbon group having 1 to 10 carbon atoms; D represents a halogen atom, -OCOR¹⁵, or -OR¹⁵; and p represents an integer of 0 to 3.); and n represents an integer of 0 to 10.

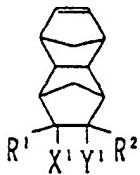
- 20 2. A microporous membrane as claimed in claim 1 in which said polymer comprises a ring opening polymer or ring opening copolymer represented by the following chemical formula (II):



35 wherein R¹, R², X¹ and Y¹ each have the same meanings as defined in chemical formula (I); R³ to R⁵ each represent a hydrogen atom or a hydrocarbon group having 1 to 10 carbon atoms; R⁶ to R⁸ each represent a hydrogen atom or a hydrocarbon group having 1 to 6 carbon atoms; X² and Y² each represent a hydrogen atom, a hydrocarbon group having 1 to 10 carbon atoms, a halogen atom, a halogen-substituted hydrocarbon group having 1 to 10 carbon atoms, -(CH₂)_nCOOR¹¹, -(CH₂)_nCN, -(CH₂)_nCONR¹¹R¹², -(CH₂)_nCOOZ, -(CH₂)_nOZ, -(CH₂)_nW, or (-CO)₂O or (-CO)₂NR¹⁴ formed by X¹ and Y¹; at least one of X¹ and Y¹ is a group other than groups selected from a hydrogen and hydrocarbons; R¹¹, R¹², R¹³, and R¹⁴ each represent a hydrocarbon group having 1 to 20 carbon atoms; Z represents a hydrocarbon group or a halogen-substituted hydrocarbon group; W represents SiR¹⁵_pD_{3-p} (R¹⁵ represents a hydrocarbon group having 1 to 10 carbon atoms; D represents a halogen atom, -OCOR¹⁵, or -OR¹⁵; and p is an integer of 0 to 3.); n represents an integer of 0 to 10; a is an integer of 1 to 2000; b and c are integers of 1 to 2000, respectively; and in addition, a, b and c satisfy the following relations: 0≤a/(a+b+c)≤1, 0≤b/(a+b+c)≤1, and 0≤c/(a+b+c)≤1.

- 40 3. A process for producing a microporous membrane in which the polymer prepared by ring opening polymerization of a compound represented by the following chemical formula (I) is heated and dissolved in a solvent (a) in which said polymer is soluble, and the resulting solution is casted to form a membrane, rapidly cooled, and extracted with a solvent (b) in which said polymer is insoluble to remove the solvent (a), thus to obtain a microporous membrane falling in the range of from 10 kPa to 1000 kPa in bubble point value measured by the use of ethanol (by the method of ASTM F316):

5



(I)

10

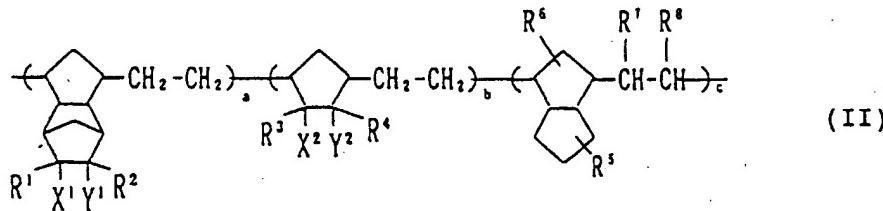
wherein R¹ and R² each represent a hydrogen atom or a hydrocarbon group having 1 to 10 carbon atoms; X¹ and Y¹ each represent a hydrogen atom, a hydrocarbon group having 1 to 10 carbon atoms, a halogen atom, a halogen-substituted hydrocarbon group having 1 to 10 carbon atoms, -(CH₂)_nCOOR¹¹, -(CH₂)_nCN, -(CH₂)_nCONR¹¹R¹², -(CH₂)_nCOOZ, -(CH₂)_nOZ, -(CH₂)_nW, or (-CO)₂O or (-CO)₂NR¹⁴ formed by X¹ and Y¹; at least one of X¹ and Y¹ is a group other than groups selected from a hydrogen atom and hydrocarbons; R¹¹, R¹², R¹³, and R¹⁴ each represent a hydrocarbon group having 1 to 20 carbon atoms; Z represents a hydrocarbon group or a halogen-substituted hydrocarbon group; W represents SiR¹⁵_pD_{3-p} (R¹⁵ represents a hydrocarbon group having 1 to 10 carbon atoms; D represents a halogen atom, -OCOR¹⁵, or -OR¹⁵; and p represents an integer of 0 to 3); and n represents an integer of 0 to 10.

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4. A process as claimed in claim 3 in which said polymer is a ring opening polymer or a ring opening copolymer represented by the following chemical formula (II):

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In the formula, R¹, R², X¹ and Y¹ each have the same meanings as defined in chemical formula (I); R³ to R⁵ each represent a hydrogen atom or a hydrocarbon group having 1 to 10 carbon atoms; R⁶ to R⁸ each represent a hydrogen atom or a hydrocarbon group having 1 to 6 carbon atoms; X² and Y² each represent a hydrogen atom, a hydrocarbon group having 1 to 10 carbon atoms, a halogen atom, a halogen-substituted hydrocarbon group having 1 to 10 carbon atoms, -(CH₂)_nCOOR¹¹, -(CH₂)_nCN, -(CH₂)_nCONR¹¹R¹², -(CH₂)_nCOOZ, -(CH₂)_nOZ, -(CH₂)_nW, or (-CO)₂O or (-CO)₂NR¹⁴ formed by X¹ and Y¹; at least one of X¹ and Y¹ is a group other than groups selected from a hydrogen atom and hydrocarbons; R¹¹, R¹², R¹³, and R¹⁴ each represent a hydrocarbon group having 1 to 20 carbon atoms; Z represents a hydrocarbon group or a halogen-substituted hydrocarbon group; W represents SiR¹⁵_pD_{3-p} (R¹⁵ represents a hydrocarbon group having 1 to 10 carbon atoms; D represents a halogen atom, -OCOR¹⁵, or -OR¹⁵; and p represents an integer of 0 to 3); n represents an integer of 0 to 10; a is an integer of 1 to 2000; and b and c are integers of 1 to 2000, respectively, and in addition, a, b, and c satisfy the following relations: 0 ≤ a/(a+b+c) ≤ 1, 0 ≤ b/(a+b+c) ≤ 1, and 0 ≤ c/(a+b+c) ≤ \$1.

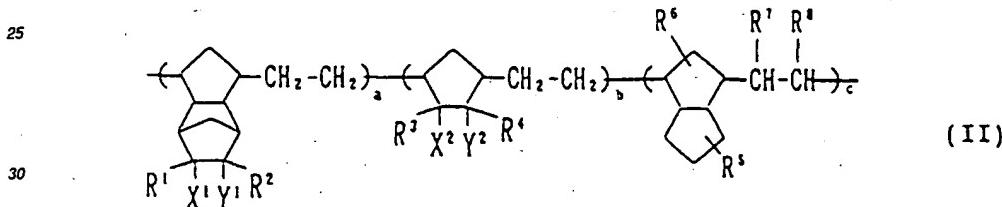
50

5. A process for producing a microporous membrane in which a solution comprising a polymer prepared by ring opening polymerization of a compound represented by the following chemical formula (I), a good solvent (c) for said polymer having a lower boiling point than water, a poor solvent (d) for said polymer having a higher boiling point than the good solvent (c), and water is casted on a support to form a membrane, and the solvents are slowly evaporated to cause phase separation in said solution:



10 wherein R¹ and R² each represent a hydrogen atom or a hydrocarbon group having 1 to 10 carbon atoms; X¹ and Y¹ each represent a hydrogen atom, a hydrocarbon group having 1 to 10 carbon atoms, a halogen atom, a halo-
gen-substituted hydrocarbon group having 1 to 10 carbon atoms, -(CH₂)_nCOOR¹¹, -(CH₂)_nCN, -(CH₂)_nCONR¹¹R¹², -(CH₂)_nCOOZ, -(CH₂)_nOZ, -(CH₂)_nW, or (-CO)₂O or (-CO)₂NR¹⁴ formed by X¹ and Y¹; at least
15 one of X¹ and Y¹ is a group other than groups selected from a hydrogen atom and hydrocarbons; R¹¹, R¹², R¹³, and R¹⁴ each represent a hydrocarbon group having 1 to 20 carbon atoms; Z represents a hydrocarbon group or a
halogen-substituted hydrocarbon group; W represents SiR¹⁵_pD_{3-p} (R¹⁵ represents a hydrocarbon group having 1
to 10 carbon atoms; D represents a halogen atom, -OCOR¹⁵ or -OR¹⁵; and p represents an integer of 0 to 3.); and
n represents an integer of 0 to 10.

- 20 6. A process as claimed in claim 5 in which said polymer is an ring opening polymer or ring opening copolymer represented by the following chemical formula (II):



30 wherein R¹, R², X¹, and Y¹ each have the same meanings as defined by chemical formula (I); R³ to R⁵ each represent a hydrogen atom or a hydrocarbon group having 1 to 10 carbon atoms; R⁶ to R⁸ each represent a hydrogen atom or a hydrocarbon group having 1 to 6 carbon atoms; X² and Y² each represent a hydrogen atom, a hydrocarbon group having 1 to 10 carbon atoms, a halogen atom, a halogen-substituted hydrocarbon group having 1 to 10 carbon atoms, -(CH₂)_nCOOR¹¹, -(CH₂)_nCN, -(CH₂)_nCONR¹¹R¹², -(CH₂)_nCOOZ, -(CH₂)_nOZ, -(CH₂)_nW, or (-CO)₂O or (-CO)₂NR¹⁴ formed by X¹ and Y¹; at least one of X¹ and Y¹ is a group other than a hydrogen atom or groups selected from hydrocarbons; R¹¹, R¹², R¹³, and R¹⁴ each represent a hydrocarbon group having 1 to 20 carbon atoms; Z represents a hydrocarbon group or a halogen-substituted hydrocarbon group; W represents SiR¹⁵_pD_{3-p} (R¹⁵ represents a hydrocarbon group having 1 to 10 carbon atoms; D represents a halogen atom, -OCOR¹⁵, or -OR¹⁵; and p represents an integer of 0 to 3.); n represents an integer of 0 to 10; a is an integer of 1 to 2000; b and c are integers of 1 to 2000, respectively, and in addition, a, b, and c satisfy the following relations:
45 0≤a/(a+b+c)≤1, 0≤b/(a+b+c)≤1, and 0≤c/(a+b+c)≤1.

INTERNATIONAL SEARCH REPORT		International application No. PCT/JP97/04406												
A. CLASSIFICATION OF SUBJECT MATTER Int. Cl ⁶ B01D71/44, B29C41/12 According to International Patent Classification (IPC) or to both national classification and IPC														
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) Int. Cl ⁶ B01D71/44, B29C41/12														
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Jitsuyo Shinan Koho 1926 - 1997 Kokai Jitsuyo Shinan Koho 1971 - 1997 Tokoku Jitsuyo Shinan Koho 1994 - 1997														
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)														
C. DOCUMENTS CONSIDERED TO BE RELEVANT <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left; padding: 2px;">Category*</th> <th style="text-align: left; padding: 2px;">Citation of document, with indication, where appropriate, of the relevant passages</th> <th style="text-align: left; padding: 2px;">Relevant to claim No.</th> </tr> </thead> <tbody> <tr> <td style="padding: 2px;">A</td> <td style="padding: 2px;">JP, 51-151275, A (Japan Synthetic Rubber Co., Ltd.), December 25, 1976 (25. 12. 76), Claims; page 3, upper right column, 2nd line from the bottom to lower right column, line 1 (Family: none)</td> <td style="padding: 2px;">1 - 6</td> </tr> <tr> <td style="padding: 2px;">A</td> <td style="padding: 2px;">JP, 53-76172, A (Japan Synthetic Rubber Co., Ltd.), July 6, 1978 (06. 07. 78), Claims; page 2, upper left column, line 11 to upper right column, line 15 (Family: none)</td> <td style="padding: 2px;">1 - 6</td> </tr> <tr> <td style="padding: 2px;">A</td> <td style="padding: 2px;">JP, 5-148413, A (Japan Synthetic Rubber Co., Ltd.), June 15, 1993 (15. 06. 93), Claims (Family: none)</td> <td style="padding: 2px;">1 - 6</td> </tr> </tbody> </table>			Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	A	JP, 51-151275, A (Japan Synthetic Rubber Co., Ltd.), December 25, 1976 (25. 12. 76), Claims; page 3, upper right column, 2nd line from the bottom to lower right column, line 1 (Family: none)	1 - 6	A	JP, 53-76172, A (Japan Synthetic Rubber Co., Ltd.), July 6, 1978 (06. 07. 78), Claims; page 2, upper left column, line 11 to upper right column, line 15 (Family: none)	1 - 6	A	JP, 5-148413, A (Japan Synthetic Rubber Co., Ltd.), June 15, 1993 (15. 06. 93), Claims (Family: none)	1 - 6
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A	JP, 51-151275, A (Japan Synthetic Rubber Co., Ltd.), December 25, 1976 (25. 12. 76), Claims; page 3, upper right column, 2nd line from the bottom to lower right column, line 1 (Family: none)	1 - 6												
A	JP, 53-76172, A (Japan Synthetic Rubber Co., Ltd.), July 6, 1978 (06. 07. 78), Claims; page 2, upper left column, line 11 to upper right column, line 15 (Family: none)	1 - 6												
A	JP, 5-148413, A (Japan Synthetic Rubber Co., Ltd.), June 15, 1993 (15. 06. 93), Claims (Family: none)	1 - 6												
<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.														
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubt on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed														
Date of the actual completion of the international search February 19, 1998 (19. 02. 98)		Date of mailing of the international search report March 3, 1998 (03. 03. 98)												
Name and mailing address of the ISA/ Japanese Patent Office Facsimile No.		Authorized officer Telephone No.												

INTERNATIONAL SEARCH REPORT		International application No.
PCT/JP97/04406		
C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	JP, 7-196736, A (Japan Synthetic Rubber Co., Ltd.), August 1, 1995 (01. 08. 95), Claims; page 4, column 6, lines 21 to 23 (Family: none)	1 - 6

Form PCT/ISA/210 (continuation of second sheet) (July 1992)

XP-002206343

AN - 1993-224405 [28]

A - [001] 014 02& 027 028 032 034.040 041 046 054 062 116 174 231 248 27&
28& 331 397 398 427 431 435 516 518 541 575 596 683 687 688 720 726

AP - JP19920059804 19920214; [Previous Publ. JP5148413] ; JP19920059804
19920214

CPY - JAPS

DC - A12 A94

FS - CPI

IC - B29C41/12 ; B29K86/00 ; C08J5/18 ; C08L21/00 ; C08L65/00 ; C08L101/00

KS - 0009 0012 0019 0207 0218 0226 0283 0285 0286 1052 1054 1055 2011 2378
2427 2441 2501 2513 2589 2600 2654

MC - A04-G A10-B A10-E13 A11-B04C A12-S06A

PA - (JAPS) JAPAN SYNTHETIC RUBBER CO LTD

PN - JP3143804B2 B2 20010307 DW200116 C08L65/00 007pp

- JP5148413 A 19930615 DW199328 C08L65/00 007pp

PR - JP19910219126 19910805

XA - C1993-099881

XIC - B29C-041/12 ; B29K-086/00 ; C08J-005/18 ; C08L-021/00 ; C08L-065/00 ;
C08L-101/00

AB - J05148413 Film is obtd. by cast moulding a liquor obtd. by dissolving or dispersing polymer contg. 50-100 wt.% of (a) component and 0-50 wt.% of (b) component in a solvent. (a) component is hydrogenated polymer which is obtd. by ring opening polymerisation of a norbornene deriv. of formula (I), or by ring opening copolymerisation of the monomer mentioned above and copolymerisable monomer therewith and then hydrogenating the ring opened polymer. (b) is a rubber like polymer and/or thermoplastic resin other than (a) component. Wherein, A and B are H or 1-10C hydrocarbon gp. and X and Y are H halogen atom or monovalent organic gp. and m = 0 or 1.

- USE/ADVANTAGE - Cast film does not impart colouring caused by heat deterioration and property lowering and keeps uniform thickness of the obtd. film.

- ru(Dwg.0/0)

IW - CAST FILM DISCOLOUR HEAT OBTAIN CAST MOULD LIQUOR OBTAIN DISSOLVE POLYMER CONTAIN POLYMERISE NORBORNENE DERIVATIVE RUBBER POLYMER

IKW - CAST FILM DISCOLOUR HEAT OBTAIN CAST MOULD LIQUOR OBTAIN DISSOLVE POLYMER CONTAIN POLYMERISE NORBORNENE DERIVATIVE RUBBER POLYMER

NC - 001

OPD - 1991-08-05

ORD - 1993-06-15

PAW - (JAPS) JAPAN SYNTHETIC RUBBER CO LTD

TI - Cast film which does not discolour with heat - obtd. by cast moulding liquor obtd. by dissolving polymer contg. polymerised norbornene deriv. and rubber like polymer

AN - 1992-410841 [50]

AP - JP19910069723 19910402

CPY - MATU

DC - F07

FS - CPI

IC - D06F58/02

MC - F03-J01

PA - (MATU) MATSUSHITA ELEC IND CO LTD

PN - JP4307098 A 19921029 DW199250 D06F58/02 003pp

PR - JP19910069723 19910402

XA - C1992-182324

XIC - D06F-058/02

AB - J04307098 In a drying machine including a rotating drum, a small drum having a number of small holes is arranged at the rear side of the rotating drum.

- ADVANTAGE - By using the small drum delicate clothing, e.g. lingerie and blouses, can be dried. By detaching the small drum normal clothing can be dried. (Dwg.0/3)

IW - CLOTHING DRY MACHINE ROTATING DRUM DETACH DRUM DELICATE CLOTHING

IKW - CLOTHING DRY MACHINE ROTATING DRUM DETACH DRUM DELICATE CLOTHING

NC - 001

OPD - 1991-04-02

ORD - 1992-10-29

PAW - (MATU) MATSUSHITA ELEC IND CO LTD

TI - Clothes drying machine - has rotating drum with detachable small drum for delicate clothing